

EXTERIOR

TORQUE SPECIFICATIONS

FRONT BUMPER:

Part Tightened	N*m	kgf*cm	ft.*lbf
Front valance lower panel x Front bumper cover	8.0	80	71 in.*lbf
Front bumper extension x Body	65	665	48
Front bumper reinforcement x Front bumper extension	65	665	48
Front bumper upper retainer x Body	8.0	80	71 in.*lbf
Front bumper side support x Body	3.0	30	27 in.*lbf
Front bumper cover x Body (for Screw)	3.0	30	27 in.*lbf
Front bumper cover x Body (for Bolt)	8.0	80	71 in.*lbf
Radiator grille x Body	3.0	30	27 in.*lbf

REAR BUMPER:

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear bumper bar bracket x Body	8.0	80	71 in.*lbf
Rear bumper side support sub-assembly x Body	8.0	80	71 in.*lbf
Rear bumper side stay x Body	8.0	80	71 in.*lbf
Rear bumper upper retainer x Body	3.0	30	27 in.*lbf
Rear bumper end retainer x Body	3.0	30	27 in.*lbf
Rear bumper cover x Body (for Bolt)	8.0	80	71 in.*lbf
Rear bumper cover x Body (for Screw)	3.0	30	27 in.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

REAR SPOILER:

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear spoiler cover x Back door panel sub-assembly	3.0	30	27 in.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

FRONT DOOR GLASS WEATHERSTRIP:

Part Tightened	N*m	kgf*cm	ft.*lbf
Outer rear view mirror assembly x Front door panel sub-assembly	8.0	82	71 in.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

ROOF DRIP SIDE FINISH MOULDING:

Part Tightened	N*m	kgf*cm	ft.*lbf
Front pillar outer garnish x Body	5.0	50	44 in.*lbf
Roof drip side finish moulding retainer x Body	5.0	50	44 in.*lbf

OUTSIDE MOULDING:

Part Tightened	N*m	kgf*cm	ft.*lbf
Spare tire x Spare wheel carrier bracket sub-assembly	88	897	65
Access door outside moulding sub-assembly x Body	5.0	50	44 in.*lbf
Front door outside moulding sub-assembly x Body	5.0	50	44 in.*lbf
Quarter outside moulding sub-assembly x Body	5.0	50	44 in.*lbf
Front fender moulding sub-assembly x Body	5.0	50	44 in.*lbf
Rocker panel moulding x Body	5.0	50	44 in.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

FENDER PANEL MOULDING:

Part Tightened	N*m	kgf*cm	ft.*lbf
Quarter panel mudguard x Body	5.0	50	44 in.*lbf

Part Tightened	N*m	kgf*cm	ft.*lbf
Front fender mudguard x Body	5.0	50	44 in.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

SIDE STEP:

Part Tightened	N*m	kgf*cm	ft.*lbf
No. 3 side step bracket x Side step sub-assembly	12.5	125	9
No. 2 side step bracket x Side step sub-assembly	12.5	125	9
No. 1 side step bracket x Side step sub-assembly	12.5	125	9
Side step sub-assembly x Body	20	200	14

BACK DOOR OUTSIDE GARNISH:

Part Tightened	N*m	kgf*cm	ft.*lbf
Spare tire x Spare wheel carrier bracket sub-assembly	88	897	65
Back door outside garnish sub-assembly x Back door panel sub-assembly	6.0	60	53 in.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

FRONT DOOR BLACK OUT TAPE:

Part Tightened	N*m	kgf*cm	ft.*lbf
Negative battery terminal x Battery	3.9	40	35 in.*lbf

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